

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other		

Work Order ID 93747

December 5, 2012 1:53:32 PM

93747

Page 2

Item ID: 647.9610

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: LH Fwd Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/26/12 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Resp.
Stamp

117

QC6- Inspect dimensions to drawing

0.00

117

QC

Memo

0.00

Quality Control

118

0.00

118

HandFinish

Memo

0.00

Hand Finishing

REMOVE ALL PART MARKINGS

120

0.00

120

Outsource4

Memo

0.00

Outsource process - Anodize

HARD ANODIZE 1AW MIL-A-8625 TYPE 3
COLOUR BLACK

Q10.19493

10

10 76134-3

C2 13/04/04 (10)

Work Order ID 93747

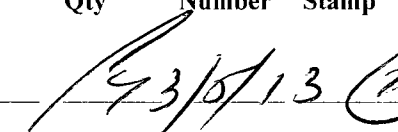
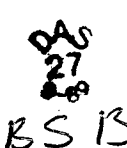
December 5, 2012 1:53:32 PM

93747

Page 3

Item ID: 647.9610 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: LH Fwd Wiper Deflector
 Start Date: 11/26/12 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 11/26/12 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Receive & Inspect for Damage & Mat'l Certs Memo ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***	0.00 0.00							<u>143/10/13</u> 
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							<u>10</u>
150 *150* SprayPaint Spray Painting	Spray Painting per QSI005 4.2 Memo PRIME AS PER DWG NOTE #2 125452	0.00 0.00							<u>10</u> <u>0</u> <u>0</u> <u>AP</u> 13-6-1

Work Order ID 93747***93747***

Page 4

December 5, 2012 1:53:32 PM

Item ID: 647.9610

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LH Fwd Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/26/12 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

160

QC14- Inspect Spray Paint

0.00

160

QC

Memo

0.00

Quality Control

8/13/06/04

KLO

170

Identify as per dwg & Stock Location: ST 544 0.00***170***

Packaging

Memo

0.00

Packaging

LOX

SP
13-6-4

190

QC21- Final Inspection - Work Order Release 0.00

190

QC

Memo

0.00

Quality Control

ML5 13-06-05

13-06-05

Picklist Print

December 5, 2012 1:53:32 PM

Page 1

Work Order ID: 93747

Parent Item: 647.9610

Parent Item Name: LH Fwd Wiper Deflector

Start Date: 11/26/12

Required Date: 11/26/12

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-11-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.9610P		Purchased	No				Each	0.0000		10			
LH Fwd Wiper Deflector													
M7075T6B4.000X4.500		Purchased	No				f	0.0000		1.6595745			
7075-T6 BAR 4.000' X 4.500"													

M124030

8.0 ~~AD~~ 12-12-19

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

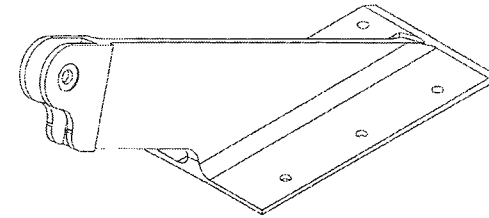
FAULT CATEGORY				
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

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NOTES:

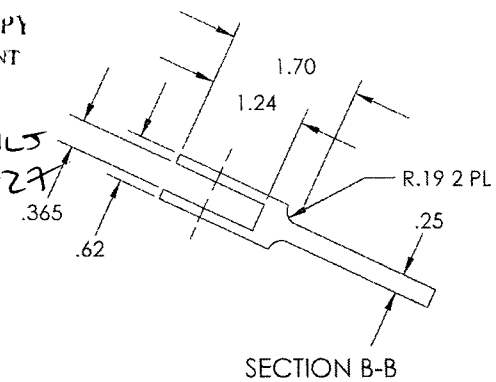
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK; PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER; PRIME IAW MIL-P-23377J TYPE I CLASS N.
- 3 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9610 NC LH FWD WIPER DEFLECTOR.SLDPR, LAST MODIFIED 06/30/10.
- 4 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9611 NC LH AFT WIPER DEFLECTOR.SLDPR, LAST MODIFIED 06/30/10.
- 5 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9612 NC RH FWD WIPER DEFLECTOR.SLDPR, LAST MODIFIED 06/30/10.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9613 NC RH AFT WIPER DEFLECTOR.SLDPR, LAST MODIFIED 06/30/10.
7. DEBURR AND BREAK ALL SHARP EDGES.
8. IDENTIFY IAW MPP-120. LASER ETCH P/N REVISION, 12 PT. CENTURY GOTHIC.

REV	DESCRIPTION	DATE	APPROVED
1	LAST PRODUCTION RELEASE	06-20-10	8 REV 3
2	REV 2	06-20-10	8 REV 3

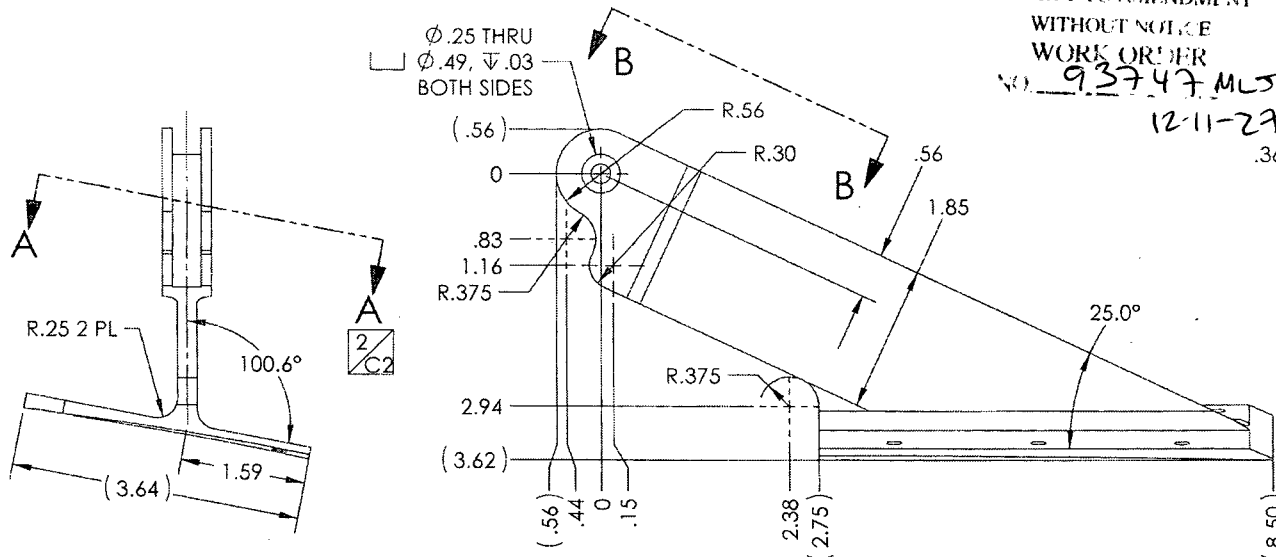


647.9610 SHOWN
647.9612 OPPOSITE

SHOULDER
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 9.37.47.MLS
12-11-27



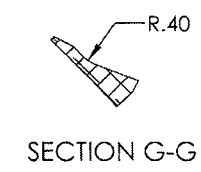
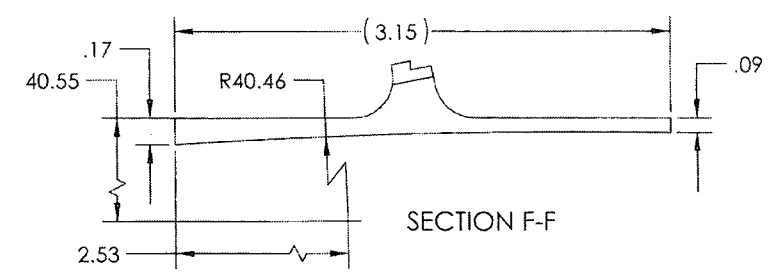
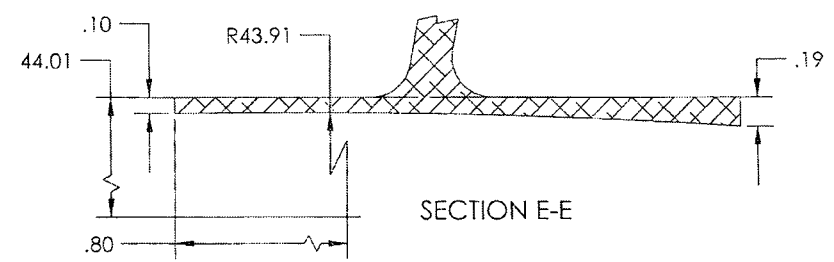
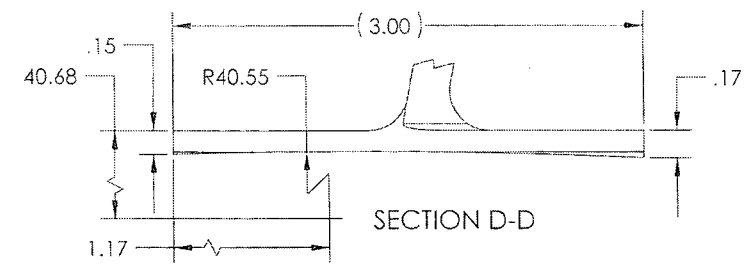
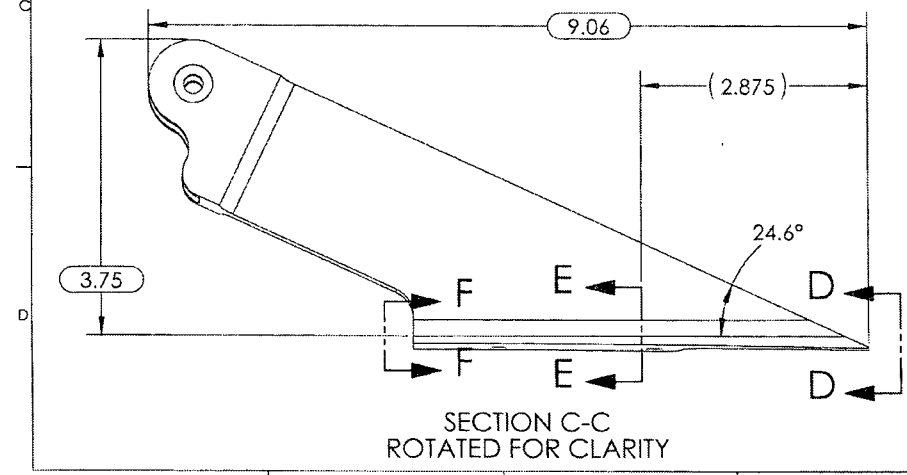
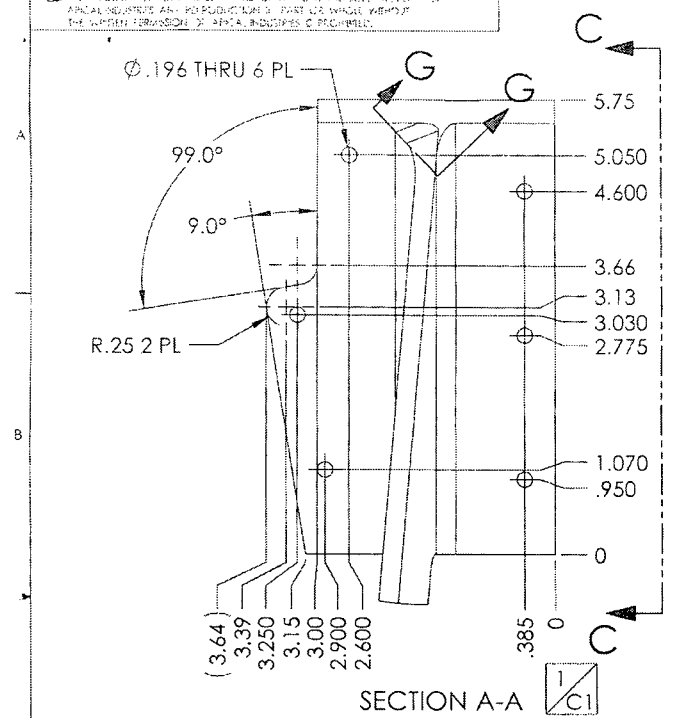
QTY	PART #	DESCRIPTION	MAT'L	SPEC.
	647.9613	RH AFT WIPER DEFLECTOR		
	647.9612	RH FWD WIPER DEFLECTOR		
	647.9611	LH AFT WIPER DEFLECTOR		
1	647.9610	LH FWD WIPER DEFLECTOR		
PARTS LIST				
APICAL INDUSTRIES				
2608 TEMPLE HEIGHTS DR.				
OCEANSIDE, CA. 92056-3512 (760)724-5300				
WIPER DEFLECTOR				
UNLESS OTHERWISE SPECIFIED				
DIMENSIONS ARE IN INCHES				
2 PLACE DECIMALS ± .03				
3 PLACE DECIMALS ± .005				
ANGLES ± .5°				
SCALE NONE				
SHEET 1 OF 5				



93747

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REV.	DESCRIPTION	DATE	APPROVED



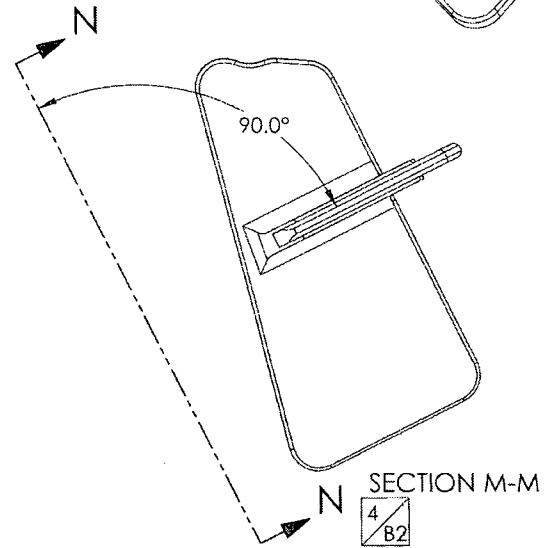
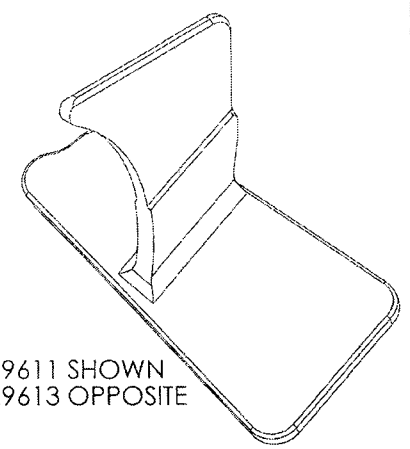
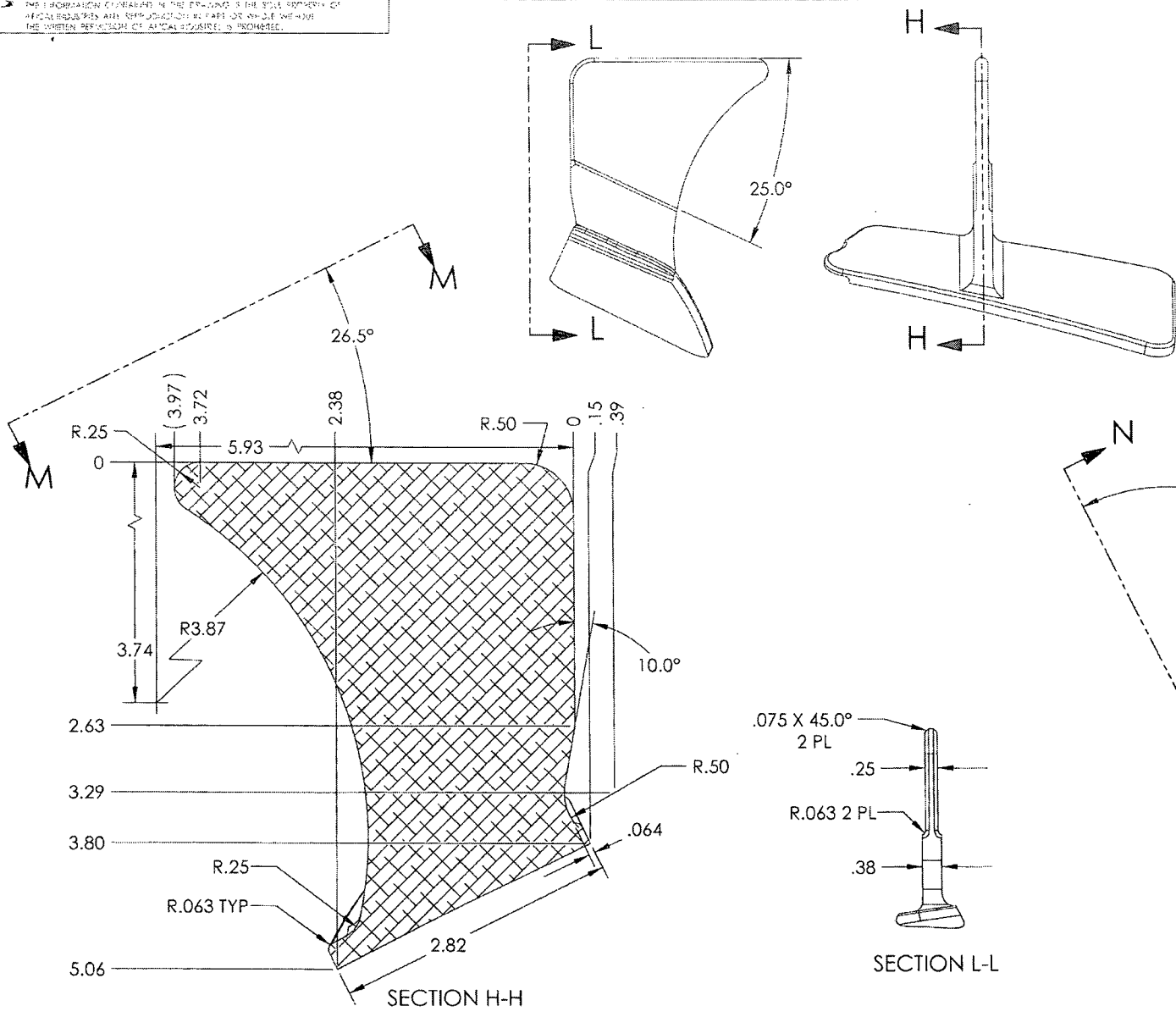
ORIGINAL DATE 2/20/04	APICAL INDUSTRIES		
DRAWN BY CHECKED	2608 TEMPLE HEIGHTS DR.		
DRAWING APPROVAL	OCEANSIDE, CA 92056-3512 (760) 724-5300		
CONTRACT NO.	WIPER DEFLECTOR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.3°	SIZE B	DWG. NO. 07M16 647.9600	REV. NYC
SCALE NONE		SHEET 2 OF 5	

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REV	DESCRIPTION	DATE	APPROVED

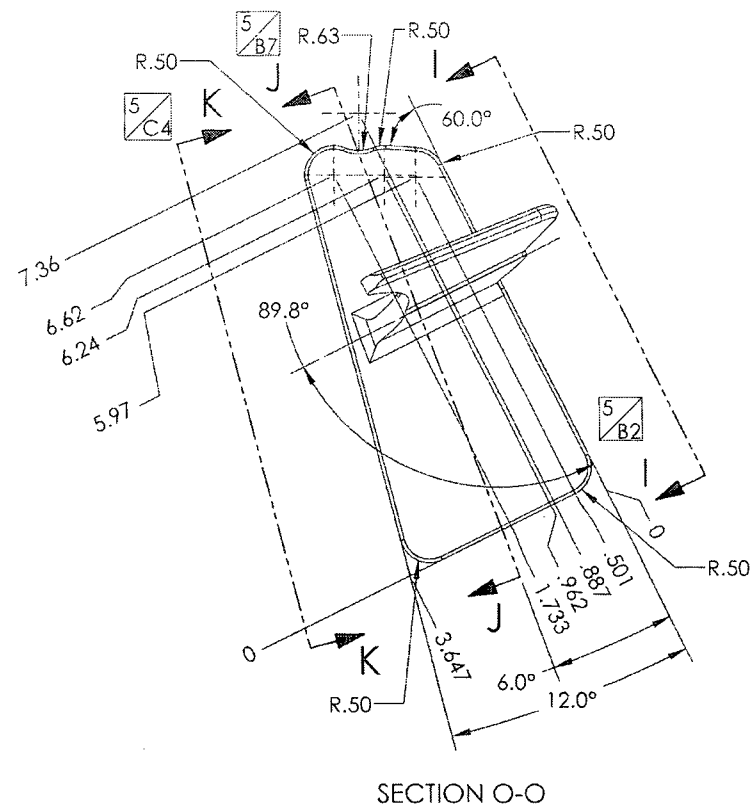
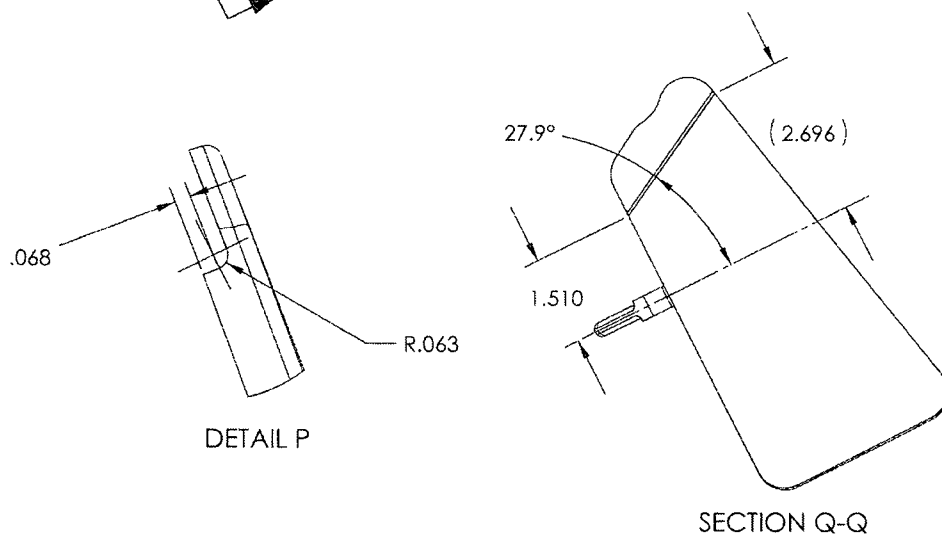
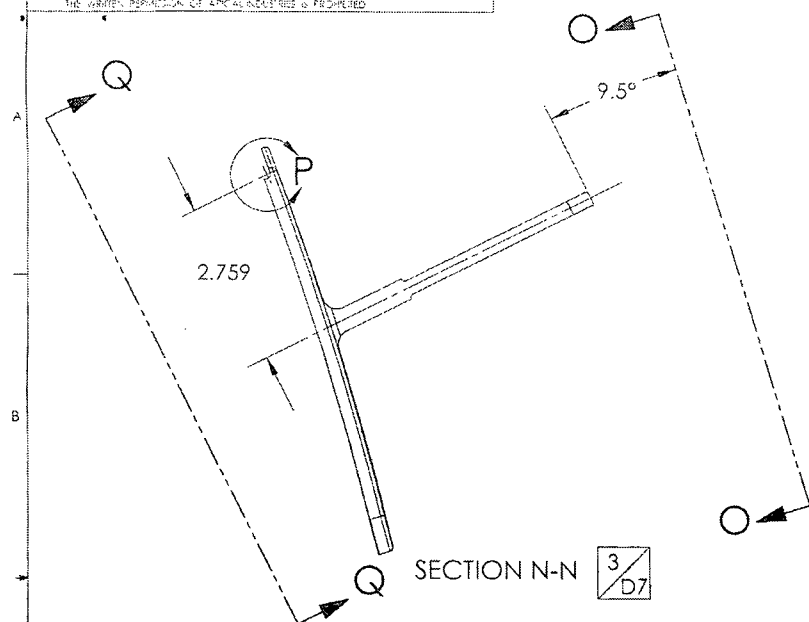
A
B
C
D



ORIGINAL DATE MOD. DATE DRAWN BY DRAWING APPROVAL CONTRACT NO.	CHECKED BY DATE SCALE: NONE SHEET: 3 OF 5	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 WIPER DEFLECTOR DWG. NO. 647.9600 DESIGNED BY: N/C
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 GENERAL ELECTRIC AND REPRODUCTION IN PART OR WHOLE WITHOUT
 THE WRITTEN PERMISSION OF GENERAL ELECTRIC IS PROHIBITED

119	USA 0104	0000	0000

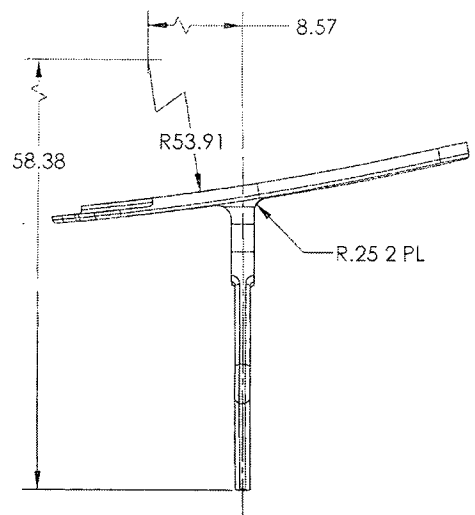


ORIGINAL DATE (MM-DD-YY) DRAWN BY _____ CHECKER _____ DRAWING APPROVAL _____ CONTRACT NO. _____ UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 FRACTIONAL: ±.03 3 PLACE DECIMALS: ±.01 ANGLES: _____	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300 WIPER DEFLECTOR PREP. _____ (CASE CODE) DWG. NO. 647.9600 REV. _____ SCALE: NONE _____ SHEET 4 OF 5
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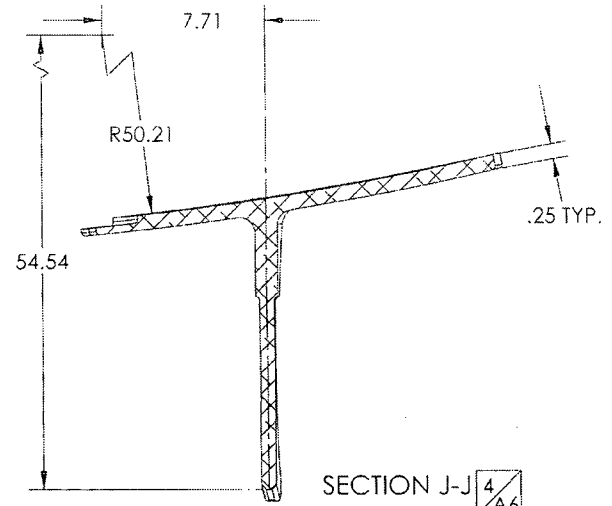
93747

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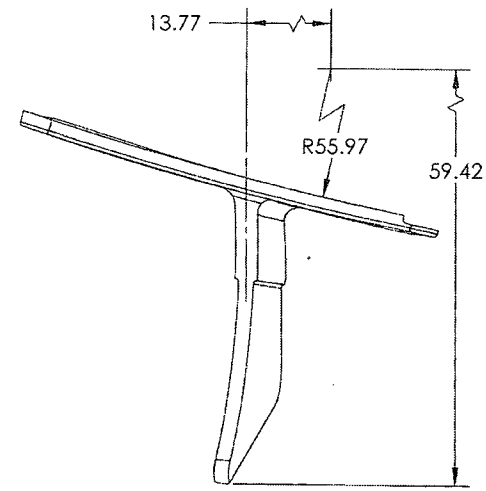
REV.	DESCRIPTION	DATE	APPROVED



SECTION I-I 4/B7



SECTION J-J 4/A6



SECTION K-K 4/B5

ORIGINAL DATE: 10/01/93	SCALE: 1/8"
DRAWN BY: J. JACKSON	CHECKED: P. BRAY
DRAWING APPROVAL: P. BRAY	CONTRACT NO.:
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: 1/16" DECIMALS, .005" FRACTIONS, .001" ANGLES & 5°.	
SHEET: B	CAGE CODE: 07M26
SCALE: NONE	DWG. NO.: 647.9600
SHEET: 5 OF 5	REV: N/C

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

WIPER DEFLECTOR

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO18599**

Purchase Order Date 12/6/2012

PO Print Date 12/6/2012

Page Number 1 of 4

Order From :

VC-GLO001

ARCHER PRECISION INC.
2228 GLADWIN CRESENT
OTTAWA, ON K1B 4S6
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

613 899 2405

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Brigitte Golden

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**FAXED**
12/12/12

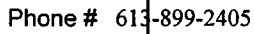
Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	647.9610	LH Fwd Wiper Deflector	1/16/2013 Yes	10.00 Each	FedEx Overnig	\$340.0000	\$3,400.00
		Special Inst: As per DWG: 647.9600 B93747	12/13/21				
2	647.9611	LH Aft Wiper Deflector	1/16/2013 Yes	10.00 Each	FedEx Overnig	\$390.0000	\$3,900.00
		Special Inst: As per DWG: 647.9600 B93706					
3	647.9612	RH Fwd Wiper Deflector	1/16/2013 Yes	10.00 Each	FedEx Overnig	\$340.0000	\$3,400.00
		Special Inst: As per DWG: 647.960 B93705					
4	647.9613	RH Aft Wiper Deflector	1/16/2013 Yes	10.00 Each	FedEx Overnig	\$383.7440	\$3,837.44

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr:

1

Change Date: 12/6/2012



Date	Invoice #
3/15/2013	433

Ship To
Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project
18599	3/15/2013	delivered	Archer	

Qty	Item Code	Description
10	Sales	647.9610 LH Fwd Wiper Deflector HST (ON) on sales



2228 Gladwin Cres.
Ottawa, Ont.
K1B 4S6

Telephone (613) 899-2405
Fax (613) 226-1719

Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

Po Number	Part Number	Quantities
18599	647.9610	10
	647.9612	10

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 18599 issued by Dart Aerospace Inc.

Alex Mazerolle
President
Archer Precision Inc.
1393 Major Road,
Orleans Ontario
K1E 1H3



Inspection Report

Customer Name Dart Aerospace		QTY 10	DWG # 647.9600	REV. N/C	Part Name WIPER DEFLECTOR	Date 16/JAN/13	Lot#	Job # 674-3
Page 1 of	Inspection Interval	Special Notes						

Item #	DWG. Dim	Tolerance	Operator First Off	QA First		QA Final		2	3	4	5	6	7	8	9	10
				A	R	A	R									
	Rev	N/C	/	/		/										
	MAT	6061	/	/		/										
	SUB	BLK ANO	/	/		/										
	Deburr	YES	/	/		/										
1	R.25	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
2	3.64	REF	3.639	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
3	1.59	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
4	100.6°	±.5°	100.5	/		/		PP	PP	PP	PP	PP	PP	PP	PP	PP
5	Ø.25	THRU	.248	/		/		.248	.248	.248	.248	.248	.248	.248	.248	.248
6	Ø.49	±.03	.491	/		/		.491	.491	.491	.491	.491	.491	.491	.491	.491
7	↓.03	±.03	.028	/		/		.029	.028	.029	.029	.029	.029	.029	.028	.028
8	2X	-	✓	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
9	.56	REF	.539	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
10	.83	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
11	1.16	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
12	R.375	±.01	.375	/		/		.375	.375	.375	.375	.375	.375	.375	.375	.375
13	2.94	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
14	3.62	REF	3.62	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
15	.56	REF	.56	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
16	.44	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
17	.15	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
18	R.375	±.01	.375	/		/		.375	.375	.375	.375	.375	.375	.375	.375	.375
19	2.83	±.03	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
20	2.75	REF	2.75	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
21	8.50	REF	8.50	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓
22	25.°	±.5°	PP	/		/		✓	✓	✓	✓	✓	✓	✓	✓	✓

23	1.85	±.03	1.85	/	/	1.849	1.849	1.849	1.850	1.849	1.849	1.849	1.849
24	.56	±.03	.559	/	/	.56	.56	.56	.56	.56	.56	.56	.56
25	R.30	±.03	.30	/	/	.3	.3	.3	.3	.3	.3	.3	.3
26	R.56	±.03	.56	/	/	.56	.56	.56	.56	.56	.56	.56	.56
27	.365	±.01	.365	/	/	.365	.365	.365	.365	.365	.365	.365	.365
28	.62	±.03	.62	/	/	.62	.62	.62	.62	.62	.62	.62	.62
29	1.24	±.03	1.24	/	/	1.237	1.238	1.238	1.238	1.238	1.237	1.237	1.237
30	1.70	±.03	PP	/	/	✓	✓	✓	✓	✓	✓	✓	✓
31	R.19	±.03	.190	/	/	.190	.190	.190	.190	.190	.190	.190	.190
32	.25	±.03	.251	/	/	.25	.251	.25	.25	.25	.251	.250	.250
33	Ø.196	±.01	.196	/	/	.196	.196	.196	.196	.196	.196	.196	.196
34	99.°	±.5°	PP	/	/	✓	✓	✓	✓	✓	✓	✓	✓
35	9.°	±.5°	PP	/	/	✓	✓	✓	✓	✓	✓	✓	✓
36	R.25	±.01	.25	/	/	.25	.25	.25	.25	.25	.25	.25	.25
37	3.64	REF	3.639	/	/	✓	✓	✓	✓	✓	✓	✓	✓
38	3.39	±.01	3.39	/	/	3.39	3.39	3.391	3.39	3.391	3.39	3.39	3.39
39	3.250	±.005	3.250	/	/	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25
40	3.15	±.01	3.151	/	/	3.148	3.149	3.149	3.144	3.149	3.144	3.144	3.148
41	3.00	±.01	3.002	/	/	3.001	3.00	3.001	3.00	3.002	3.00	3.001	3.001
42	2.900	±.005	2.901	/	/	2.899	2.899	2.898	2.899	2.899	2.900	2.899	2.899
43	2.600	±.005	2.601	/	/	2.600	2.600	2.600	2.600	2.599	2.600	2.599	2.600
44	.385	±.005	.3855	/	/	.385	.385	.385	.384	.385	.385	.385	.385
45	.950	±.005	.950	/	/	.950	.950	.949	.950	.949	.950	.950	.950
46	1.070	±.005	1.071	/	/	1.070	1.071	1.070	1.070	1.070	1.071	1.070	1.071
47	2.775	±.005	2.775	/	/	2.775	2.775	2.775	2.775	2.775	2.775	2.775	2.775
48	3.030	±.005	3.030	/	/	3.030	3.03	3.031	3.03	3.031	3.03	3.03	3.031
49	3.13	±.01	3.13	/	/	3.13	3.13	3.13	3.13	3.13	3.13	3.13	3.13
50	3.66	±.01	3.66	/	/	PP	PP	PP	PP	PP	PP	PP	PP
51	4.600	±.005	4.601	/	/	4.600	4.601	4.600	4.601	4.601	4.601	4.600	4.601
52	5.050	±.005	5.050	/	/	5.05	5.05	5.05	5.05	5.05	5.05	5.05	5.05
53	5.75	±.01	5.75	/	/	5.75	5.75	5.75	5.75	5.75	5.75	5.75	5.75
54	.15	±.01	.1505	/	/	.15	.15	.15	.15	.15	.15	.15	.15
55				/	/								
56				/	/								
57				/	/								

58	3.00	REF	3.001	/	/	/	/	/	/	/	/	/	/
59	.17	±.01	.178	/	/	.177	.177	.178	.178	.177	.177	.177	.177
60	.19	±.01	.188	/	/	.190	.191	.188	.189	.191	.190	.192	.190
61													
62	.10	±.01	.100	/	/	.099	.100	.100	.099	.098	.100	.101	.100
63													
64													
65	.17	±.01	.172	/	/	.170	.171	.171	.170	.170	.170	.170	.171
66													
67													
68	3.15	REF	3.15	/	/	/	/	/	/	/	/	/	/
69	.09	±.01	.095	/	/	.094	.095	.094	.094	.094	.095	.095	.094
70													
71	R.40	±.01	.401	/	/	.401	.400	.401	.401	.401	.401	.401	.400
72	24.6°	±.5°	PP	/	/	/	/	/	/	/	/	/	/
73													
74	9.06	±.01	PP	/	/	/	/	/	/	/	/	/	/
75	3.75	±.01	PP	/	/	/	/	/	/	/	/	/	/



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 62347

Date: 30-Apr-13

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To


DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description	Rev:	
1 lot	Part: ASST 12 PCS D2055 BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 12 PCS 645.3012 8 PCS 646.9710 7 PCS 647.1610 2 PCS 647.9312 10 PCS 647.9610 9 PCS 647.9612 7 PCS 647.9613 8 PCS 647.9313 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 Job: 20130248		PO: 19493
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: 30/4/13			
CERTIFIED SIGNATURE: 			
RECEIVER SIGNATURE: 